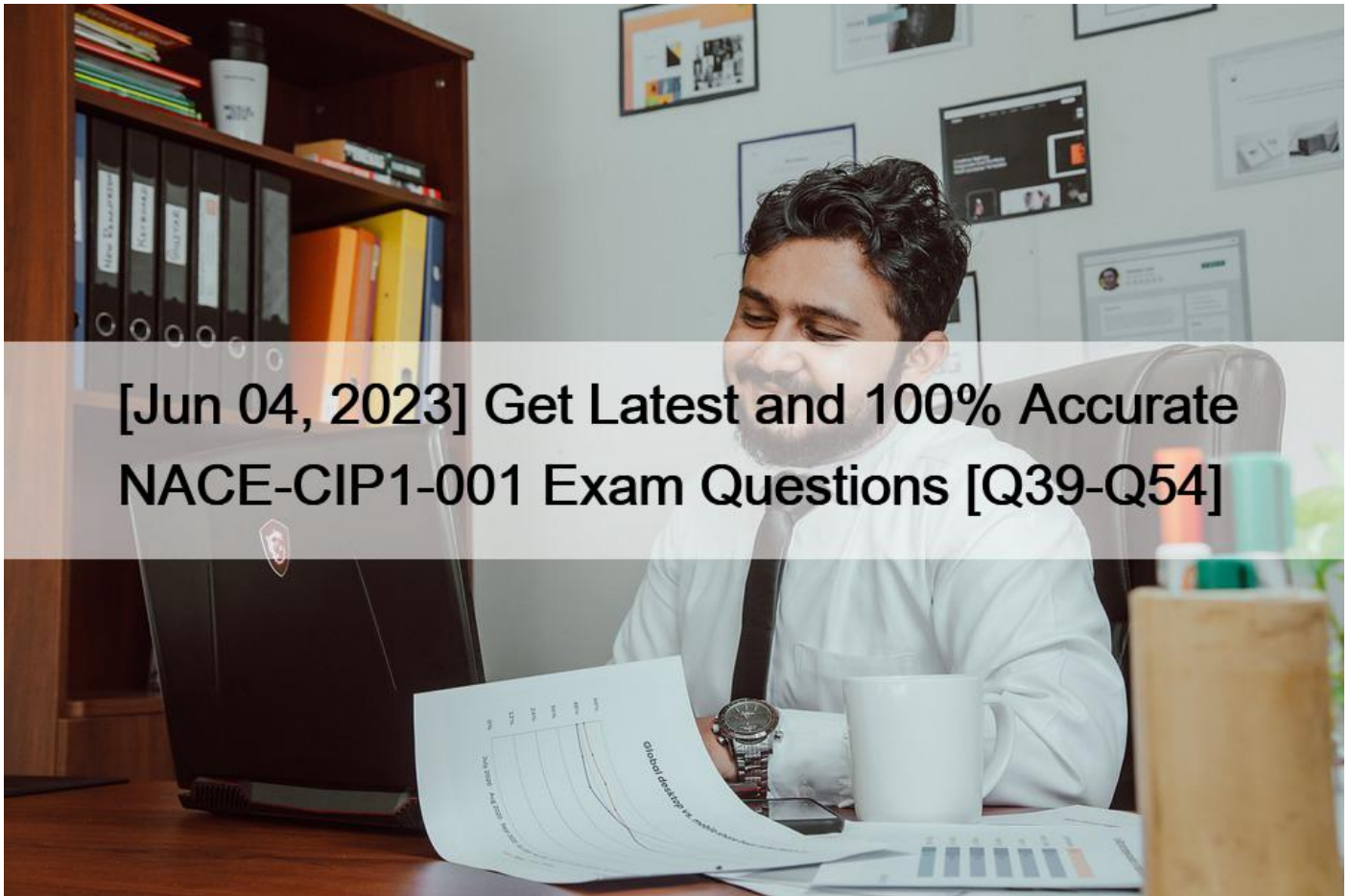


[Jun 04, 2023] Get Latest and 100% Accurate NACE-CIP1-001 Exam Questions [Q39-Q54]



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NO.39 The Inspector should record the serial numbers of inspection instruments:

- * Only if the specification requires it
- * Each time the instrument is used
- * Only if the instrument is suspected of not working properly
- * Only when verifying accuracy of the instrument

NO.40 Checking is

- * an exposed area of the substrate or previous coat material, caused by poor application technique.
- * a fine crack in the surface of a coating that rarely reaches the substrate
- * a very small hole in a coating caused when air or solvent is trapped in porous film and then escapes.
- * surface breaks in the film that often result from grease or oil contamination and reveal the substrate.

NO.41 A NACE Coating Inspector is permitted to transport coating material when:

- * Asked to do so by the Coating Application team

- * Asked to do so by the Owner's Representative
- * The Inspector should never transport coating material
- * If the Inspector meets all the necessary requirements for Transportation of Dangerous Goods

NO.42 Good records can provide maintenance departments with detailed information about ALL of the following EXCEPT

- * what items were coated.
- * what materials were used.
- * when the coating will be reapplied.
- * how the item was coated.

NO.43 Surface profile describes:

- * The level of surface cleanliness required after abrasive blasting
- * The level of surface roughness required after abrasive blasting
- * The initial condition of the surface prior to abrasive blasting
- * The general condition of the surface required after abrasive blasting

NO.44 The initial steel condition is important to the NACE Inspector because:

- * If the steel is pitted more coating will be required
- * Less abrasive is need if the mill Scale s gone
- * It affects the final appearance after blasting
- * The Inspector may have to reject the Steel

NO.45 What is the minimum spot measurement value allowed by SSPC-PA 2 in each 10 m² (100 ft²) area?

- * 70% of the specified maximum thickness
- * 80% of the specified minimum thickness
- * 90% of the specified maximum thickness
- * 100% of the specified maximum thickness

NO.46 Prior to the pre-job conference you notice that the Inspection and Test Plan does not require a hold point after surface preparation and coating application. In speaking with the owner's representative in advance of the meeting you sense he/she does not understand the importance of the hold point.

As a NACE CIP Level 1 Inspector your preferred course of action is to:

- * Gather data and attempt to meet with the owner's representative in advance of the pre-job conference
- * Bring the matter up at the pre-job conference
- * Default to the owner's Inspection and Test Plan
- * Meet separately with the coating manufactures' representative and coating application company in advance of the pre-job conference

NO.47 What is used to determine compressed air cleanliness?

- * Needle pressure gauge
- * Psychrometer
- * Blotter test
- * Profilometer

NO.48 ISO SA 3 is directly equivalent to:

- * NACE No. 1/SSPC SP 5
- * NACE No. 2/SSPC SP 10
- * NACE No. 3/SSPC SP 6
- * None of the above

NO.49 You are the NACE Inspector on a 5000 sq. ft. job where SSPC PA 2 has been specified.

Assuming all areas are in compliance, how many gauge readings and spot measurements are required?

- * 105 Gauge Readings resulting in 35 Spot Measurements
- * 75 Gauge Readings resulting in 25 Spot Measurements
- * 225 Gauge Readings resulting in 75 Spot Measurements
- * 45 Gauge readings resulting in 15 Spot Measurements

NO.50 Osmotic blistering is most likely to occur as a result of

- * inadequate anchor pattern/surface profile.
- * overcoating a surface contaminated with chemical salts.
- * airless spray application
- * applying a coating too thin.

NO.51 Excessive working of the surface with a power grinder can be detrimental because excessive burnishing

- * scratches the surface too deeply resulting in uneven coating application
- * develops a polished surface, which is a poor anchor profile for most coatings
- * damages structural elements thereby speeding up the corrosion process.
- * develops a good anchor profile resulting in uneven coating application.

NO.52 You have just received your NACE CIP Level 1 certification when you are asked to supervise a team of uncertified field pipeline inspectors.

Your FIRST preferred course of action is to:

- * Accept the assignment without hesitation
- * Advise the prospective employer that you cannot accept the position
- * Meet with the prospective employer to determine the scope of your role
- * Review the NACE Attestation prior to making a decision

NO.53 Which of these tests uses a syringe?

- * Sleeve test
- * Potassium ferricyanide
- * Bresle patch
- * Soluble salts meter

NO.54 Prior to using Inspection Tools the inspector must:

- * Ensure the instrument is within calibration parameters
- * Be trained on how to use the instrument
- * Read the manufacturer's instructions
- * a), b) & c)

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