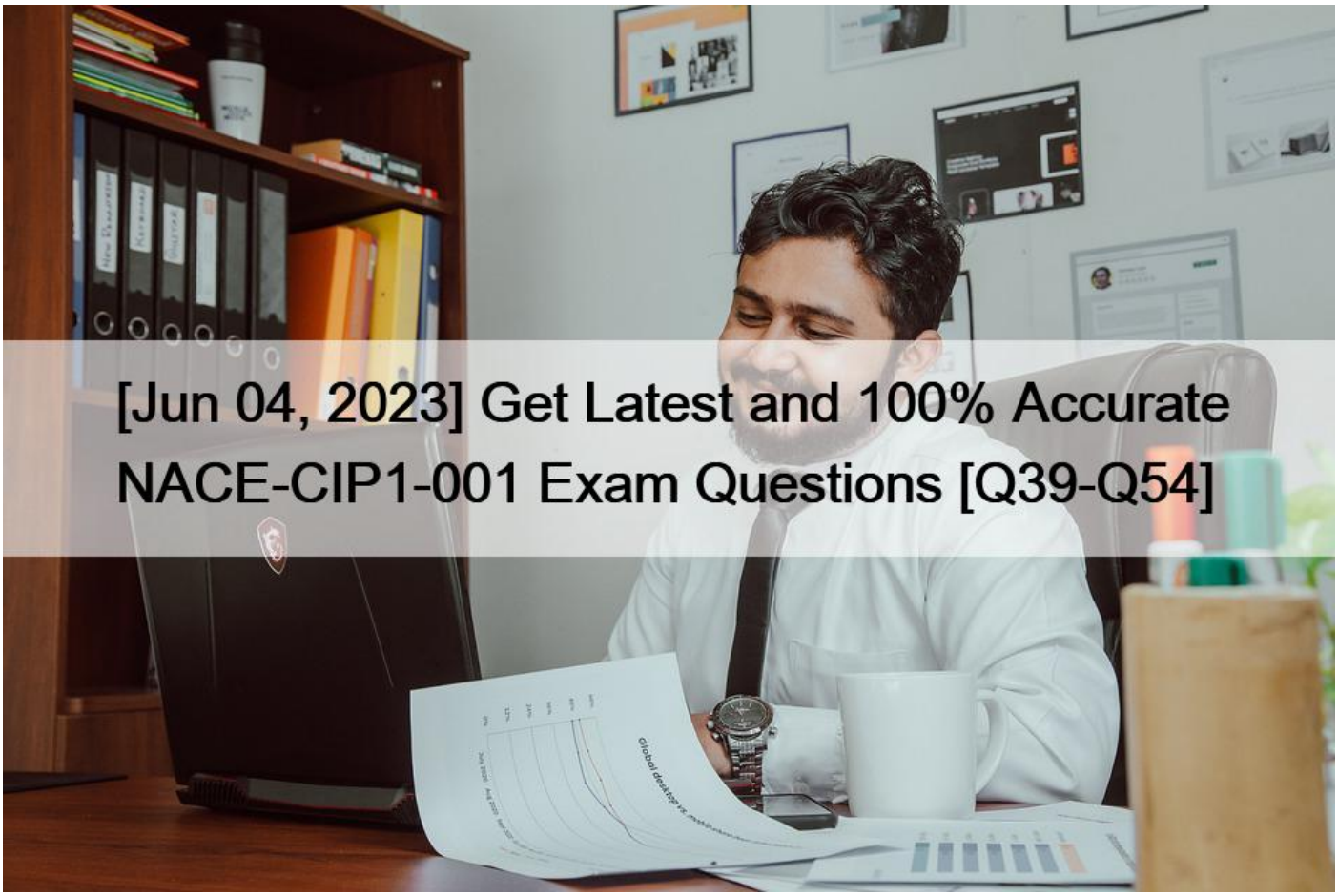
[Jun 04, 2023 Get Latest and 100% Accurate NACE-CIP1-001 Exam Questions [Q39-Q54



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NO.39 The Inspector should record the serial numbers of inspection instruments:
* Only if the specification requires it
* Each time the instrument is used
* Only if the instrument is suspected of not working properly
* Only when verifying accuracy of the instrument

NO.40 Checking is
* an exposed area of the substrate or previous coat material, caused by poor application technique.
* a fine crack in the surface of a coating that rarely reaches the substrate
* a very small hole in a coating caused when air or solvent is trapped in porous film and then escapes.
* surface breaks in the film that often result from grease or oil contamination and revel the substrate.

NO.41 A NACE Coating Inspector is permitted to transport coating material when:
* Asked to do so by the Coating Application team

* Asked to do so by the Owner’s Representative
* The Inspector should never transport coating material
* If the Inspector meets all the necessary requirements for Transportation of Dangerous Goods

NO.42 Good records can provide maintenance departments with detailed information about ALL of the following EXCEPT
* what items were coated.
* what materials were used.
* when the coating will be reapplied.
* how the item was coated.

NO.43 Surface profile describes:
* The level of surface cleanliness required after abrasive blasting
* The level of surface roughness required after abrasive blasting
* The initial condition of the surface prior to abrasive blasting
* The general condition of the surface required after abrasive blasting

NO.44 The initial steel condition is important to the NACE Inspector because:
* If the steel is pitted more coating will be required
* Less abrasive is need if the mill Scale s gone
* It affects the final appearance after blasting
* The Inspector may have to reject the Steel

NO.45 What is the minimum spot measurement value allowed by SSPC-PA 2 in each 10 m2 (100 ft2) area?
* 70% of the specified maximum thickness
* 80% of the specified minimum thickness
* 90% of the specified maximum thickness
* 100% of the specified maximum thickness

NO.46 Prior to the pre-job conference you notice that the Inspection and Test Plan does not require a hold point after surface preparation and coating application. In speaking with the owners’ representative in advance of the meeting you sense he/she does not understand the importance of the hold point.

As a NACE CIP Level 1 Inspector your preferred course of action is to:
* Gather data and attempt to meet with the owner’s representative in advance of the pre-job conference
* Bring the matter up at the pre-job conference
* Default to the owner’s Inspection and Test Plan
* Meet separately with the coating manufactures’ representative and coating application company in advance of the pre-job conference

NO.47 What is used to determine compressed air cleanliness?
* Needle pressure gauge
* Psychrometer
* Blotter test
* Profilometer

NO.48 ISO SA 3 is directly equivalent to:
* NACE No. 1/SSPC SP 5
* NACE No. 2/SSPC SP 10
* NACE No. 3/SSPC SP 6
* None of the above

NO.49 You are the NACE Inspector on a 5000 sq. ft. job where SSPC PA 2 has been specified.

Assuming all areas are in compliance, how many gauge readings and spot measurements are required?
* 105 Gauge Readings resulting in 35 Spot Measurements
* 75 Gauge Readings resulting in 25 Spot Measurements
* 225 Gauge Readings resulting in 75 Spot Measurements
* 45 Gauge readings resulting in 15 Spot Measurements

NO.50 Osmotic blistering is most likely to occur as a result of
* inadequate anchor pattern/surface profile.
* overcoating a surface contaminated with chemical salts.
* airless spray application
* applying tine coating too thin.

NO.51 Excessive working of the surface with a power grinder can be detrimental because excessive burnishing
* scratches the surface too deeply resulting in uneven coating application
* develops a polished surface, which is a poor anchor profile for most coatings
* damages structural elements thereby speeding up the corrosion process.
* develops a good anchor profile resulting in uneven coating application.

NO.52 You have just received your NACE CIP Level 1 certification when you are asked to supervise a team of uncertified field pipeline inspectors.

Your FIRST preferred course of action is to:
* Accept the assignment without hesitation
* Advise the prospective employer that you cannot accept the position
* Meet with the prospective employer to determine the scope of your role
* Review the NACE Attestation prior to making a decision

NO.53 Which of these tests uses a syringe?
* Sleeve test
* Potassium ferricyanide
* Bresle patch
* Soluble salts meter

NO.54 Prior to using Inspection Tools the inspector must:
* Ensure the instrument is within calibration parameters
* Be trained on how to use the instrument
* Read the manufactures’ instructions
* a), b) & c)

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